### LG Water Solutions



# Data Sheet



Seawater Reverse Osmosis (RO) Membranes

**LG SW 400 GR G2** 

#### **Overview**

The next generation LG SW G2 membranes have achieved record-breaking 99.89% rejection, improving the product quality up to 45% compared with the conventional technology. With enhanced Thin Film Nanocomposite (TFN) technology, LG SW G2 membranes can significantly reduce the cost of desalination.

LG SW GR (Great Rejection) membranes offer a combination of high rejection and low energy requirements to reduce the total cost of desalination; suitable for high salinity seawater applications.

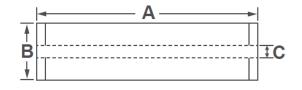
LG SW G2 Benefits

- ▶ Improved permeate quality without increasing operating pressure
- Reduced energy cost without sacrificing the permeate quality
- ▶ Reduced capital and operation costs for multi-pass SWRO systems

#### **Product Specifications**

Active Membrane	Permeate flow rate, GPD (m³/d)	Stabilized Salt	Minimum Salt	Boron	Feed Spacer,
Area, ft² (m²)		Rejection, %	Rejection, %	Rejection, %	mil
400 (37)	7,500 (28.4)	99.89	99.75	93	28 or 34

Test Conditions: 32,000 ppm NaCl, 5 ppm boron at 25°C (77°F), 800 psi (55 bar), pH 8, Recovery 8%. Permeate flows for individual elements may vary +/-15%.



A,	B,	C,	Weight,
mm (in.)	mm (in.)	mm (in.)	kg (lbs.)
1,016	200	28.6	16
(40)	(7.9)	(1.125)	(35)

## Operating Specifications

For more information and operating guidelines, visit www.lgwatersolutions.com

Max. Applied pressure	1,200 psi (82.7 bar)
Max. Chlorine concentration	< 0.1 ppm
Max. Operating temperature	45°C (113°F)
pH Range, Continuous (Cleaning)	2-11 (2-13)
Max. Feedwater turbidity	1.0 NTU
Max. Feedwater SDI (15 mins)	5.0
Max. Feed flow	75 gpm (17 m <sup>3</sup> /h)
Min. Ratio of concentrate to permeate flow for any element	5:1
Max. Pressure drop (ΔP) for each element	15 psi (1.0 bar)

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